









## HAWK GAUGE CO., LTD

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**Gas Actuation** 





BOURDON TUBE

Dial Thermometers

Brochure No: MKBP3B01A1

#### Introduction

# **Principle**

**Temperature measurement** is a vital part of most industrial operations. The method of using the characteristics of thermal expansion of objects including solid, liquid and air for temperature sensing has long been used by humans. The devices belonging to this category can be roughly divided into three types including bimetal thermometers, bourdon tube dial thermometers and glass tube thermometers.

A constant volume gas thermometer works on the principle of Charles's Law. It is the most commonly used for the type of gasactuated dial thermometer. It works on a slightly different principle. This type of thermometer is designed like a pressure gauge. It uses the Bourdon tube as the sensing element. If the Bourdon tube is pressurised, it changes its shape. This pressure type thermometer is generally composed of three parts: a temperaturesensing bulb, a capillary and an elastic element. When measuring the temperature

sensing bulb into the medium. It will be vapor actuated dial thermometer. affected by the temperature of the medium. 3. The working substance is gas, which is and the volume or pressure of the working called a gas actuated dial thermometer. substance in the temperature-sensing bulb will change, and the capillary will transmit The HAWK bourdon tube dial thermometer

- 1. The working substance is liquid, which is a mechanical movement and a pointer. called a liquid actuated dial thermometer.
- 2. The working substance is a low-boiling

of the medium, insert the temperature- liquid saturated vapor, which is called a

this change to the filling elastic element, is an instrument designed to measure and resulting in the elastic element is slightly indicate the temperature of a specific deformed, and the free end produces a application. This dial thermometer is a filled corresponding displacement. With the help of thermal pressure type system which is the connecting rod, the transmission shaft composed of a indicator capillary tube and a and the gear amplification mechanism drive thermal sensing bulb. HAWK bourdon tube the pointer to deflect, and the corresponding dial thermometers are available In gas or temperature value is indicated on the dial. A liquid system actuation fills. The fill is liquid expansion thermometer as it is charged within the sealed thermal system knows operates much like a gas-actuated and connected to a pressure sensitive thermometer. The difference is that the gas device. When the liquid inside the sensing actuation is replaced by the liquid. According bulb expands or contracts due to to the different working substances used, the temperature change, this change is sensed pressure thermometers can be divided into by a special bourdon tube, and transmitted to the indicator to indicate temperature through





Cases are made from stainless steel, aluminum, phenol or polypropylene, in size from 3" (75mm) to 12"(300mm). Ring styles include bayonet, thread, friction, push-in and hinged ring depending on the case type you chosen.

The plain glass window with gasket is the standard offer in weather tight condition. A plastic or shatterproof glass (tempered/laminated safety glass) window is available as an option, where breakage is a concern. Plastic window is not recommended to the application where the environment temperature is exceeding 150°F(65°C).

The standard dial thermometer is built with a highly legible black markings on a white background aluminum dial to minimize reading errors. The anti-parallax dial for excellent readability is available on request.

The 304 Stainless Steel tubing (SS316option) is welded and fabricated with the bimetallic coil system. The standard diameter is 1/4" and option is available in 3/8", 6mm, 8mm, 10mm or others.

A wide variety of pointer styles and lengths are designed for different size thermometers (3" to 12"). The pointer is lightweight aluminum with black or red finish.

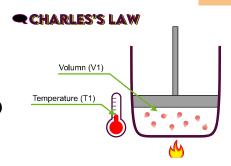
#### Operating Temperature:

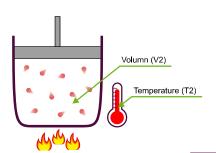
The temperature of the case should not be allowed to be exposed to continuous temperature in excess of 200°F (95°C). Stem and bulb should not be contact with sustained process temperature exceeding 50% over-ranger or 800°F (425°C). The remote reading dial thermometer is recommend for such applications.

The process connector is available in different styles including thread, flange, clamp and so on. A wide variety of connector materials and styles are offered including Fixed/Rigid, Swivel Nut, Union. Sliding or Plain type to different applications.

#### Temperature Range:

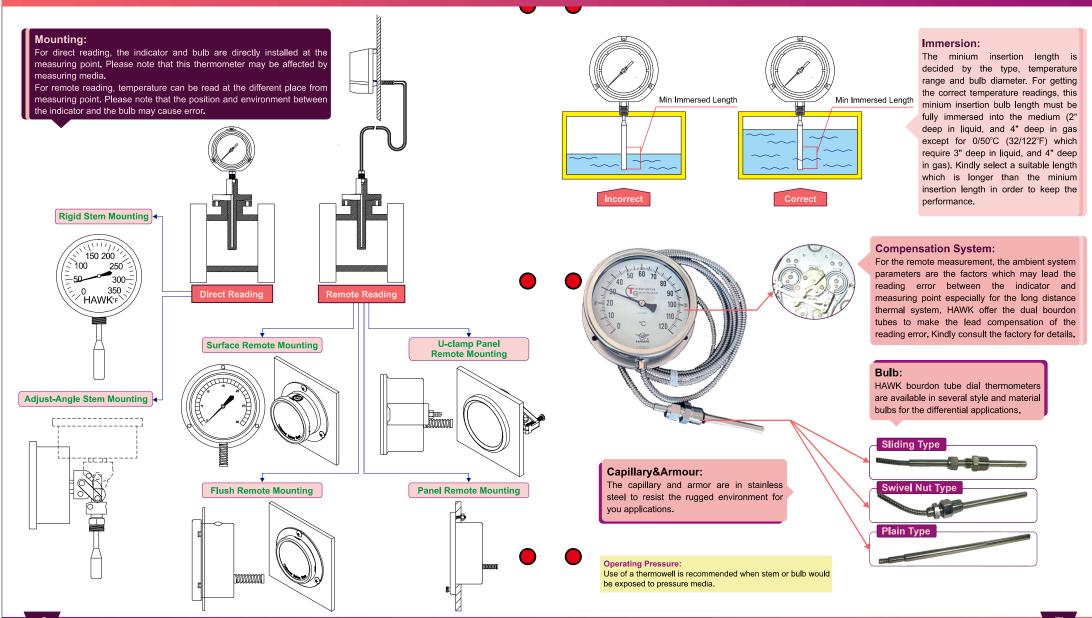
The appropriate operating range falls in the middle half of the gauge (25% to 75% of full range). The max operating range should not exceed the 75% of the full range.





# **Installation**

## **Guidance**



# **Application**

# **Application**

#### ► DA Series - Aluminum Case with Threaded Ring

- A back flange aluminum case with black paint for surface mounting.
- The threaded ring permits to open front to make the pointer adjustment.
- Available in 8", 10" and 12" large sizes.
- Remote measurement with back or bottom connection.







#### Petrochemical, oil and gas processing



#### **▶** DB Series - Aluminum Hinged Ring Case

- An aluminum case with the black paint.
- Designed specifically for panel mounting.
- A hinged ring allows user to open front for the pointer adjustment.
- Available in 4 1/2" and 6" sizes.
- Remote measurement with back connection.







#### **▶** DF Series - Polypropylene Case with Snap Ring



- The chemical resistance 4 1/2" case to resist the rugged ambient conditions.
- » Flush or surface mounting.

Power generating stations

- The snap ring allows user to open front for the pointer adjustment,
- Remote measurement with back or bottom connection.
- Directly local measurement with rigid or adjust-angle connection.



Coffshore oil platforms



Pulp and paper mills /

#### **▶** DP Series - Phenolic Case with Threaded Ring

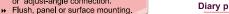


- The hermetically sealed 4 1/2" case to resist moisture and dust environment.
- Solid front construction for better safety.
- A threaded ring allows user to open front for the pointer adjustment.
- Remote measurement with back or bottom connection.
- Directly local measurement with rigid or adjust-angle connection.

#### **▶** DS Series - Stainless Steel Case with Bayonet Ring



- The high-impact resistant stainless steel case and polished ring.
- Available in 3", 3 1/2", 4", 4 1/2" and 6" sizes.
- A bayonet ring facilitates easy removal for glass.
- replacement and pointer adjustment.
   Remote measurement with back or bottom connection.
- Directly local measurement with rigid or adjust-angle connection.









# Militaries

#### ► DT Series- Square Stainless Steel Case with Snap Ring

- → 48, 57, 72, 96, 120, 144, 160, 192 square stainless steel case.
- The snap ring allows user to open front for the pointer adjustment.
- Remote measurement with u-clamp for flush mounting.



Dial Size

8"(200mm)

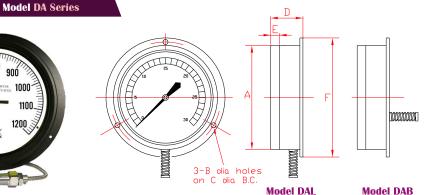
10"(250mm)

12"(300mm)

# **Specification**

# **Dimension**

# 600 - 1000 400 - 1200



С

8.661"

(220mm)

10.55"

(268mm)

12.72"

(323mm)

#### Size:

8"(200mm), 10"(250mm), 12"(300mm)

#### Case&Ring:

Aluminum case with back flange.

#### Mounting:

- -DAL...back flange (surface, bottom)
  -DAB...back flange (surface, back)
- Weatherproof:

NEMA 3 or IP54 enclosure.

#### Window:

Tempered safety glass.

#### Dial Face:

Aluminum, white background with black graduations and figures, anti-parallax to minimize the reading error available.

#### Pointer:

Anodized aluminum with black finish.

#### Scale:

°C, °F (single or dual scale)

#### Accuracy:

**±1.0**% of span (Grade A to ASME B40.3)

#### Capillary and Armor:

304SS capillary and armor. (316SS on request)

#### Connection Style:

- -Fixed Rigid Male/Female
- -Sliding Compression Male/Female

- -Union Rotatable Male/Nut Female
- -Swivel nut Male/Female Rotatable
- -Plain

#### Connection Size:

1/2", 3/8", 1/4"NPT standard, JIS, DIN, M14\*1.0, M20\*1.5 and others available.

D

1.398"

(35.5mm)

1.398"

(35.5mm)

1.398"

(35.5mm)

Dimensions, in.(mm)

9.133"

(232mm)

11.26"

(286mm)

13.39"

(340mm)

0.512"

(13mm)

0.512"

(13mm)

0.512"

(13mm)

#### Thermal Bulb:

В

0,217"

(5.5mm)

0.217"

(5.5mm)

0.217"

(5.5mm)

7.874"

(200mm)

9.843"

(250mm

11.81"

(300mm)

304 Stainless Steel, 10mm diameter-Standard, 3/8" or others dia available.

#### **Bulb Lenath**

2 1/2", 4", 6", 9", 12", 15", 18", 24" standard lengths, available in stem lengths up to 72" long.

#### Sensing Element:

Bourdon Tube.

#### **External Adjustment:**

Micro-Adjustable Pointer on request.

# 3-B dia holes on C dia B.C. Model DBP...4 1/2" A B 3-B dia holes on C dia B.C. Model DBP...6" Dimen

Model DBP6"						ons, in.(mm
Dial Size	Α	В	С	D	E	F
4 1/2"(115mm)	6.181"	0 <b>.</b> 236"	5.354"	2.283"	0,512"	4.764"
	(157mm)	(6mm)	(136mm)	(58mm)	(13mm)	(121mm)
6"(150mm)	7.563"	1/4"-	7.008"	2.756"	0.669"	4.764"
	(192mm)	20UNC	(178mm)	(70mm)	(17mm)	(121mm)

#### Size:

4 1/2"(115mm) or 6"(150mm)

#### Case&Ring:

Hinged front aluminum case and ring.

#### Mounting:

DBP...Hinged Ring (flush panel, back)

#### Weatherproof:

NEMA 3 or IP54 enclosure.

#### Window:

Polycarbonate-standard Tempered safety glass or Laminated safety glass-optional.

#### Dial Face

Aluminum, white background with black graduations and figures.

#### **Model DB Series**



#### Pointe

Anodized aluminum with black finish, adjust-pointer on request.

#### Scale:

°C, °F (single or dual scale) Colorful Scale available.

#### Accuracy:

±1.0% of span (Grade A to ASME B40.3)

#### Capillary and Armor:

304SS capillary and armor, (316SS on request)

#### Connection Style:

-Fixed Rigid Male/Female -Sliding Compression Male/Female

#### -Union Rotatable Male/Nut Female

- -Swivel nut Male/Female Rotatable
- -Swivel nut Male/Female Rotatab -Plain

#### Connection Size:

1/2", 3/8", 1/4"NPT standard, JIS, DIN, M14\*1.0, M20\*1.5 and others available.

#### Thermal Bulb:

304 Stainless Steel, 10mm diameter-Standard, 3/8" or others dia available.

#### Bulb Length:

2 1/2", 4", 6", 9", 12", 15", 18", 24" standard lengths, available in stem lengths up to 72" long.

#### Sensing Element:

Bourdon Tube.

#### External Adjustment:

Micro-Adjustable Pointer on request.

# **Specification**

# **Dimension**

#### **Model DF Series**



Dimensions, in.(mn	า)
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Dial Size	Α	В	С	D	E	F
4 1/2"(115mm)	5.813"	0.197"	5.375"	2.632"	0.118"	2,283"
	(148mm)	(5mm)	(137mm)	(67mm)	(3mm)	(58mm)

#### Size:

4 1/2"(115mm)

#### Case&Ring:

Polypropylene with fiberglass case and ring.

#### Mounting:

- -DFL...back flange (surface, bottom)
- -DFB...back flange (surface, back)
- -DFR...rigid (stem, local)
- -DFE...adjust-angle (stem, local)

#### Weatherproof:

NEMA 3 or IP54 enclosure.

#### Window:

Plain glass-standard

Tempered safety glass, Polycarbonate or Laminated safety glass-optional.

#### Dial Face:

Aluminum, white background with black graduations and figures.

Anodized aluminum with black finish.

#### Scale:

°C, °F (single or dual scale)

#### Accuracy:

**±1.0**% of span

(Grade A to ASME B40.3)

#### Capillary and Armor:

304SS capillary and armor. (316SS on request)

#### Connection Style:

- -Fixed Rigid Male/Female
- -Sliding Compression Male/Female
- -Union Rotatable Male/Nut Female
- -Swivel nut Male/Female Rotatable
- -Plain

#### Connection Size:

1/2", 3/8", 1/4"NPT standard, JIS, DIN, M14\*1.0, M20\*1.5 and others available.

#### Thermal Bulb:

304 Stainless Steel, 10mm diameter-Standard, 3/8" or others dia available.

#### Bulb Length:

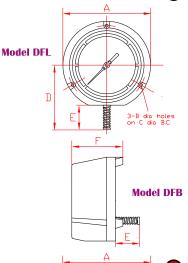
2 1/2", 4", 6", 9", 12", 15", 18", 24" standard lengths, available in stem lengths up to 72" long.

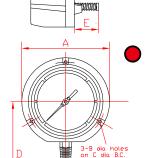
#### Sensing Element:

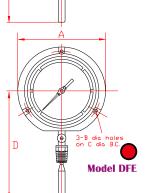
Bourdon Tube.

#### External Adjustment:

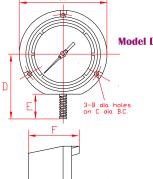
Micro-Adjustable Pointer on request.

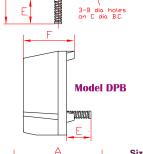


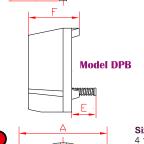




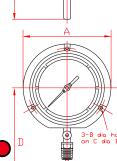
**Model DFR** 











# **Model DPL**



Dial Size 5.813" 0.236" 5.375" 2.632" 0.589" 3.378" 4 1/2"(115mm) (148mm) (6mm) (137mm) (67mm) (15mm) (86mm)

#### Size:

4 1/2"(115mm)

#### Case&Ring:

Phenol case and screw ring.

#### Mounting:

- -DPL...back flange (surface, bottom)
- -DPB...back flange (surface, back)
- -DPR...rigid (stem, local)
- -DPE...adjust-angle (stem. local)

NEMA 4/4X or IP65 enclosure.

#### Window:

Tempered safety glass-standard, Polycarbonate or Laminated safety glass-

optional.

#### Dial Face:

Aluminum, white background with black graduations and figures.

Anodized aluminum with black finish.

#### Scale:

°C, °F (single or dual scale)

#### **Model DPE** Accuracy:

**±1.0**% of span

(Grade A to ASME B40.3)

#### **Capillary and Armor:**

304SS capillary and armor. (316SS on request)

#### Connection Style:

- -Fixed Rigid Male/Female
- -Sliding Compression Male/Female
- -Union Rotatable Male/Nut Female
- -Swivel nut Male/Female Rotatable
- -Plain

#### Connection Size:

1/2", 3/8", 1/4"NPT standard, JIS, DIN, M14\*1.0. M20\*1.5 and others available.

#### Thermal Bulb:

304 Stainless Steel, 10mm diameter-Standard, 3/8" or others dia available.

#### **Bulb Length:**

2 1/2", 4", 6", 9", 12", 15", 18", 24" standard lengths, available in stem lengths up to 72" long.

#### Sensing Element:

Bourdon Tube.

#### **External Adjustment:**

Micro-Adjustable Pointer on request.



# **Specification**

### **Dimension**

**Model DT Series** 

#### **Model DS Series**



Scale:

°C, °F

Accuracy:

-Sliding

-Union

available.

Male/Female

Male/Nut Female

Female Rotatable

Connection Size:

1/2", 3/8", 1/4"NPT

standard, JIS, DIN,

M14\*1.0, M20\*1.5

304 Stainless Steel.

10mm diameter-

Thermal Bulb:

**Bulb Lenath:** 

others

Standard, 3/8" or others dia available.

available in stem lengths up to 72" long.

-Swivel nut Male/

Rotatable

±1.0% of span

scale)

3"(75mm), 3 1/2"(90mm), 4"(100mm), 4 1/2"(115mm)

or 6"(150mm) Case&Ring:

Stainless steel 304 (SS316option), polished bayonet ring.

#### Mounting:

-DSL...back flange (surface, bottom) -DSB...back flange

(surface, back) -DSP...front flange

(flush panel, back)

-DSU...U-clamp

(flush panel, back)

-DSR...rigid (stem, local)

-DSE...adjust-angle (stem, local)

#### Weatherproof:

NEMA 4/4X or IP65 enclosure.

#### Window:

Plain glass-standard.

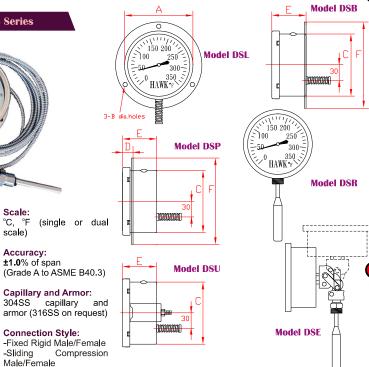
Tempered safety, Polycarbonate or Laminated safety glassoptional.

#### Dial Face:

Aluminum, white background with black graduations and figures.

#### Pointer:

Anodized aluminum with black finish.



Dimensions, in.(mm)

Dial Size	Α	В	С	D	E	F
3"(75mm)	3.31"	0.24"	2.95"	0.63"	1.85"	3.94"
	(84mm)	(6mm)	(75mm)	(16mm)	(47mm)	(100mm)
3 1/2"(90mm)	3.98"	0.24"	3.60"	0.47"	1.85"	5.16"
	(101mm)	(6mm)	(91.5mm)	(12mm)	(47mm)	(131mm)
4"(100mm)	4.65"	0.24"	4.25"	0.87"	1.77"	5.47"
	(118mm)	(6mm)	(108mm)	(22mm)	(45mm)	(139mm)
4 1/2"(115mm)	5"	0.24"	4.61"	0.98"	2.09"	5.71"
	(127mm)	(6mm)	(117mm)	(25mm)	(53mm)	(145mm)
6"(150mm)	6.26"	0.24"	5.91"	0.71"	1.77"	7.72"
	(159mm)	(6mm)	(150mm)	(18mm)	(45mm)	(196mm)

Sensing Element: Bourdon Tube.

#### **External Adjustment:** 2 1/2", 4", 6", 9", 12", 15", 18", 24" standard lengths,

Micro-Adjustable Pointer request.

150 200 -100 HAWK°F

**Model DTS** 



Dimensions, in.(mm)

Dial Size	Α	В
48mm*48mm	1.89" (48mm)	1.77" (45mm)
57mm*57mm	2.24" (57mm)	1.77" (45mm)
72mm*72mm	2.83" (72mm)	1.77" (45mm)
96mm*96mm	3.78" (96mm)	1.77" (45mm)

Dial Size	Α	В
120mm*120mm	4.72" (120mm)	1.77" (45mm)
144mm*144mm	5.67" (144mm)	1.77" (45mm)
160mm*160mm	6.30" (160mm)	1.77" (45mm)
192mm*192mm	7 <b>.</b> 56" (192mm)	1.77" (45mm)

57mm\*57mm, 72mm\*72mm, 96mm\*96mm. 48mm\*48mm. 120mm\*120mm, 144mm\*144mm, 160mm\*160mm, 192mm\*192mm

#### Case&Ring:

Stainless steel 304 (SS316-option),

Polyammide fyberglass reinforced or aluminum case.

DTS...U-clamp (flush panel, back)

#### Weatherproof:

NEMA 3 or IP54 enclosure.

#### Window:

Plain glass-standard.

Tempered safety, Polycarbonate or Laminated safety glass-optional.

Aluminum, white background with black graduations and figures.

Anodized aluminum with black finish.

l°C, °F (single or dual scale)

#### Accuracy:

**±1.0**% of span (Grade A to ASME B40.3)

#### Capillary and Armor:

304SS capillary and armor. (316SS on request)

#### Connection Style:

- -Fixed Rigid Male/Female
- -Sliding Compression Male/Female -Union Rotatable Male/Nut Female
- -Swivel nut Male/Female Rotatable
- -Plain

#### Connection Size:

1/2", 3/8", 1/4"NPT standard, JIS, DIN, M14\*1.0, M20\*1.5 and others available.

#### Thermal Bulb:

304 Stainless Steel, 10mm diameter-Standard, 3/8" or others dia available.

#### Bulb Length:

2 1/2", 4", 6", 9", 12", 15", 18", 24" standard lengths. available in stem lengths up to 72" long.

#### Sensing Element:

Bourdon Tube,

#### **External Adjustment:**

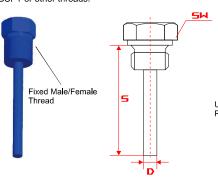
Micro-Adjustable Pointer on request..

# **Connection**

# **Range Table**

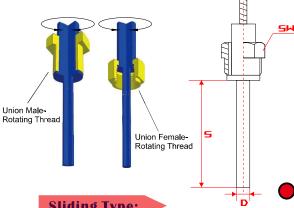
#### Fixed/Rigid Type:

The fixed/rigis type is the most common connection. This threaded type connection is directly attached to the process by means of a male or female NPT, BSP, BSPT or other threads.



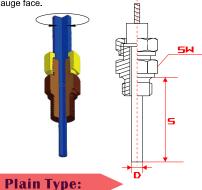
#### **Union Type:**

The Union type allows to tighten the rotating thread to fix the process connecting and turn the position of gauge face.



#### **Swivel Nut:**

The swivel connector is a double male adapter. It allows you to move around to turn the position of the gauge face.

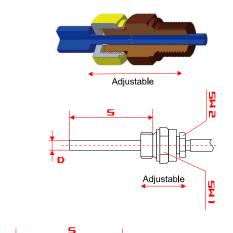


The plain bulbs are suitable for open tank applications without any pressure or combine with thermowell for the applications where fixed installation is not required.



#### **Sliding Type:**

The sliding type allows to adjust the variable inserted length of bulb for best performance.



- The other scales and ranges (DIN) are available in request.
- Not all listed ranges and scales are in stock, consult your distributors for available.

		Tempe	rature Ranges		
	SINGLE	SCALE		DU	AL SCALE
	°C		°F	°C	&°F
Code	Range	Code	Range	Code	Range
C3A	-30/30	F7A ¦	-40/70	D3A !	-30/30
C4A	20/40	F10	0/100	D4A	-20/40
C4C I	-80/40	F10A !	-100/100	D4C I	-80/40
C5	0/50	F12A	-20/120	D5	0/50
C5A i	-50/50	F12C	-40/120	D5A i	-50/50
C5E ¦		F12D	<del>-</del> 80/120	D5E ¦	-30/50
C6	0/60	F12G	25/125	D6	0/60
C6B I	-20/60	F14 I	0/140	D6B I	-20/60
C7A	<del>-4</del> 0/70	F15	0/150	D7A	-40/70
C7B	-70/70	F15A i	<b>-</b> 70/150	D7B i	-70/70
C7C	-10//0	F16A !	<del>-4</del> 0/160	D7C !	-10/70
C8	0/80	F16B	20/160	D8	0/80
C8C	-40/80	F18B I	<del>-4</del> 0/180	D8C i	-40/80
C10 !	0/100	F20 ¦	0/200	D10 ¦	0/100
C10A	-50/100	F20B i	-320/200	D10A	-50/100
C10C !		F20C	-100/200	D10C !	-200/100
C11A	-10/110	F22	0/220	D11A	-10/110
C11B	-10/115	F24A	20/240	D11B i	-10/115
C12	0/120	F25	0/250	D12 ¦	0/120
C12A	-20/120	F30 i	0/300	D12A	-20/120
C12C	-60/120	F30A !	-50/300	D12C I	-60/120
C15	0/150	F30C	50/300	D15	0/150
C15B i	50/150	F30D	200/300	D15B i	50/150
C15C !	10/150	F40A	50/400	D15C	10/150
C16	0/160	F50 i	0/500	D16	0/160
C16A	<del>-1</del> 0/100	F50A !	50/500	D16A	-40/160
C20	0/200	F55A	50/550	D20	0/200
C20A i	-50/200	F60 I	0/600	D20A i	-50/200
C22A	-20/220	F75A	50/750	D22A	-20/220
C22B	00/000	F75C	150/750	D22B	-80/220
C25	0/250	F80A !	100/800	D25 I	0/250
C30	0/300	F100A	200/1000	D30	0/300
C40 i	0/400	F120 I	0/1200	D40 i	0/400
C40A	50/400	F120A ¦	400/1200	D40A !	50/400
C45	0/450	<u> </u>		D45	0/450
C50	0/500	I		D50 I	0/500
C50A	100/500			D50A	100/500
C60 i	0/600	į i		D60 i	0/600
C65 I	0/650	!		D65 !	0/650

# **Thermowell**

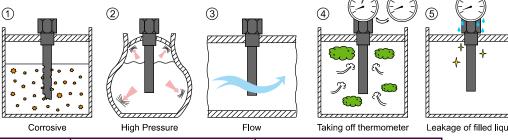
**Thermowell** 

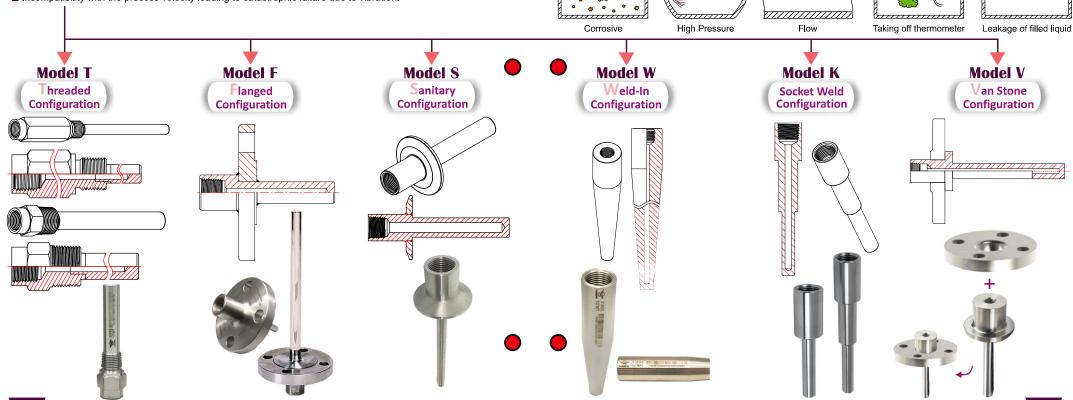
A thermowell is a critical accessory for the successful operation of temperature measurement in industrial processes. It is recommended for the applications where the stem and bulb would be exposed to pressure, velocity, corrosive fluid, or viscous and abrasive media. It protects the sensing element and ensure that the temperature of the process is passed to the sensor. Furthermore, use of a thermowell permits calibration check without interrupting or shutting the process. To make a proper selection of a thermowell one must also take into account the thermal lag (response time), the sensing accuracy as well as the service condition, i.e. pressure, temperature, velocity, corrosiveness etc. In the following list is highlighted for correct thermowell selection:

- A catastrophic failure due to improper welding practices that affects the process.
- Improper selection of specifications causes shortened equipment service life and increased maintenance costs.
- Poor compatibility with the temperature and media of the process leading to premature failure.
- Inadequate temperature transfer to the sensor element, thus providing an inaccurate reading.
- Incompatibility with the process velocity leading to catastrophic failure due to vibration.

In the case of following conditions, thermowell should be provide to protect bulb.

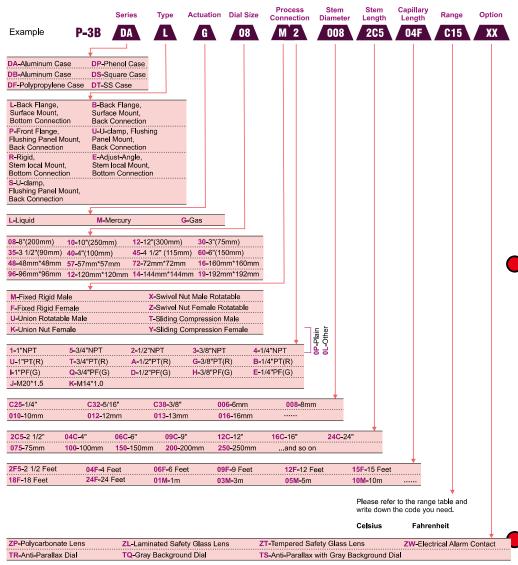
- 1) In case of corrosive fluid, thermowell with suitable material is necessary.
- 2) In case of high pressure, necessary to use thermowell suitable for operating pressure.
- 3) In case of fluid with flow, necessary to use thermowell suitable for flow and viscosity.
- 4) In case of fluid leaking out when taking off the thermometer, necessary to use thermowell.
- 5) In case of filled liquid in thermometer is leak out from bulb and it is harmful, necessary to use thermowell.





# **Order Information**

# Electrical Warning Contract



Please refer to the option code and write down the code you need.

**HAWK** electrical warning contact dial thermometer is designed for opening or closing electric and pneumatic circuits in relation to the position of the pointer on the thermometer. The contact can be set at any position through a removable knob to make the unit virtually tamper proof. The contacts are available on the 3", 4", 4 1/2" and 6" HAWK Bourdon tube dial thermometer. Contacts are usually used to activate alarms and relays.

#### **Features:**

- ► Magnetic Snap-action contact.
- ► Accuracy 2% F.S. (add to instrument).
- ► Two functions(local display and switching).
- ▶ Quick installation and easy linked to the control system.



# **Contact Functions**

# **Contact Functions**

	SINGLE CONTAC	T (2 Wire)						
Wiring Scheme	Electrical Scheme	NO-Normal Open, Hi(Max) Contact, Contact makes (closes) when pointer reaches	Code 2HI		1(L)2(L) 3(C)	3(C) 1(L) 2(L)	First contact and second contact breaks(opens) when pointer reaches set point, Lo(Min) and Lo(Min) contact	3LL
		set point			IN	DEPENDENT DOUBLE CO	NTACT (4 Wire)	
3(C) 1(H)				_	Wiring Scheme	Electrical Scheme	Description (Clockwise)	Code
2(L) 3(C)	3(C)	NC-Normal Close, Lo(Min) Contact, Contact breaks (opens) when pointer reaches set point	2LO		1(L) 2(H) 3(LC) 4(HC)	3(LC) 1(L) 4(HC) 2(H)	First contact breaks(opens) and second contact makes (closes) when pointer reaches set point, Lo(Min) and Hi(Max) contact	4LH
	DOUBLE CONTA	ACT (3 Wire)						
Wiring Scheme	Electrical Scheme	Description (Clockwise)  First contact breaks(opens)	Code			3(HC) 1(H)	First contact makes(closed) and second contact breaks (opens) when pointer reaches	4HL
	3(C) 1(L)	and second contact makes (closes) when pointer reaches set point, Lo(Min) and Hi(Max)	3LH	_	1(H) 2(L) 3(HC) 4(LC)	4(LC) 2(L)	set point, Hi(Max) and Lo(Min) contact	
1(L) 3(C) 2(H)	2(H)	contact		-		3(HC)1(H)	First contact and second contact makes(closes)	
	3(C) 1(H)	First contact makes(closed) and second contact breaks (opens) when pointer reaches set point, Hi(Max) and Lo(Min)	3HL	1(H)2(H)3(HC) 4(HC)	4(HC) 2(H)	when pointer reaches set point, Hi(Max) and Hi(Max) contact	4НН	
2(L) 3(C) 1(H)	2(L)	contact		-		3(LC) 1(L)	First contact and second contact breaks(opens)	
1(H) 2(H) 3(C)	3(C) 1(H) 2(H)	First contact and second contact makes(closes) when pointer reaches set point, Hi(Max) and Hi(Max) contact	3НН	• (	1(L)2(L)3(LC) 4(LC)	4(LC) 2(L)	when pointer reaches set point, Lo(Min) and Lo(Min) contact	4LL

# **Option**

# **Option**





